

# DOUBLE ACTION DRAWING PRESSES WITH BLANK HOLDERS

## TECHNICAL SPECIFICATIONS:

Standard Models	Capacity (Tons)	Return Force (Tons)	Table Size (mm) (L.R.xF.B.)	Day Light (mm)	Stroke (mm)	Fast Approach Speed (mm\sec)	Slow Pressing Speed (mm\sec)	Return Speed (mm\sec)	Blank Holder Capacity (tons)	Blank Holder Capacity (tons)	Bottom Ejector Stroke (mm)	Electric Motor (H.P.)	Weight of the Press (tons)
DDBH-30+30	30	10	500 x 400	400	300	100	10 - 15	150	25	500 x 400	150	7.5	5
DDBH-60+60	60	15	600 x 500	600	400	150	10 - 15	150	30	600 x 500	200	10	8
DDBH-80+80	80	15	800 x 600	650	450	150 - 200	10 - 15	200	60	800 x 600	250	15	10
DDBH-100+100	100	20	900 x 750	900	600	150 - 200	10 - 15	200	80	900 x 750	250	15	12
DDBH-150+150	150	25	1000 x 850	950	650	150-200	10 - 15	200 - 250	100	1000 x 850	250	20	16
DDBH-200+200	200	30	1000 x 1000	1050	700	200	10 - 15	250	150	1000 x 1000	250	25	18
DDBH-250+250	250	30	1400 x 1200	1050	800	200	10 - 15	250	200	1250 x 1100	280	30	24
DDBH-300+300	300	40	1250 x 1100	1200	750	200	10 - 15	300	300	1400 x 1200	300	40	26
DDBH-400+400	400	40	1500 x 1250	1250	850	300	20 - 25	320	400	1500 x 1250	350	50	30-32
DDBH-500+500	500	50	1500 x 1500	1500	1000	300	20 - 25	320	500	1600 x 1500	400	75	40
DDBH-600+600	600	50	1600 x 1600	1600	1100	300	20 - 25	320	600	1600 x 1600	400	75	55 - 60
DDBH-800+800	800	60	2800 x 2200	1600	1200	300	20 - 25	320	800	2800 x 2200	450	75	70 - 80
DDBH-1000+1000	1000	60	3200 x 2200	1800	1300	300	20-25	320	1000	3200 x 2200	450	100	80 - 90
DDBH-1200+1200	1200	80	3200 x 2200	1800	1200	300	20-25	320	1200	3200 x 2200	450	110	90
DDBH-1500+1500	1500	80	3200 x 2500	2000	1500	300	20-25	320	1500	3200 x 2500	500	150	100
DDBH-2000+2000	2000	100	3200 x 2500	2200	1600	300	20-25	300	2000	3200 x 2500	600	200	110- 120